Aktivating the DNCMax Web Monitoring.

Double-click the CIMCO DNC-Max Server system tray icon.

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TIMEO DNC-Max Server - Licensed to Demo - NOT FOR RESALE - CIMCO Integration I/S	
Setup Help	
CIMCO DNC-Max Server V. 4.31.14 Copyright 1992-2003 CIMCO Integration	
Licenced to: Demo - NOT FOR RESALE - CIMCO Integration I/S	
Server name: DNCSERVER64543	
13:25:28 Stating server DNLSERVER64443 - Licensed to 4 ports.	
[19:26:29] FANUC O LCU: Port started successfully.	
[19:26:30] All ports started successfully. Total ports started: 2	
[19:26:30] Server ready.	
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	▶
Hide <u>Administration</u> <u>Stop Server</u>	LOCK
Administrator Active ports: 0/4 Clients: 0 Transmitted: 0 Received: 0	11.

Click on Setup, then select Configure Server.

Server configuration		<u>?</u> ×
Server configuration Directories Printers E-E-Mail settings Dog export Operator messages NC-Base Web monitor Serial Test	Server configuration Server info Server name: DNCSERVER64543 Description: DNC Server 1 Access control Use password for administrators Use password for users Use password for users Lock console on startup Start minimized Disable windows shutdown Logs Save machine logs Rotate logs: Daily	Set password Set password Lockup console after: Never
	Help	Default OK Cancel

Select Web monitor.

Server configuration		?×
 Server configuration Directories Printers E-Mail settings Log export Operator messages NC-Base NC-Base Web monitor Serial Test 	Web monitor Enable DNC-Max web monitor Password: Port number: 80 Dynamic updates WAP Monitor Setup Enable DNC-Max WAP monitor Use password	
	Help Default OK	Cancel

Aktivate Enable DNC-Max web monitor.

Server configuration		? ×
Server configuration Directories Printers E-Mail settings Document	Web monitor Web monitor setup Enable DNC-Max web monitor	_
···· Operator messages ⊕·· NC-Base ···· Web monitor ···· Serial Test	Password: Port number: cimco 80 •	3
	Enable DNC-Max WAP monitor Use password	
CIMCO Integration	Help Default OK Can	.cel

/ Type a password of your choice. In this case we chose "cimco"

Then click OK.

Go to the Windows Task Bar and click on Start, then click Run.

Type cmd and click OK.

Run		? ×
2	Type the name of a program, folder, document, or Internet resource, and Windows will open it for you.	
Open:	cmd	-
	OK Cancel Browse	



Type "ipconfig" and press Enter.



You can now see the IP Address of the PC where DNC-Max is installed.

Now go to the PC from where you want to monitor via the web, and start the Internet browser.



Type in the IP Address and port no. of the DNC-Max Server, in this case http://192.168.254.7:80, and press enter.

http://192.168.254.7:80

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Address http:/138.106.250.137:80	
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IP Address 192.168.254.7 and port 80.

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Address 🛃 http://138.106.250.24/LogonFrames.html?LogonFrames	▼ 🖗 Go 🛛 Links ≫
AA THE STURDE	Software for modern manufacturing
CIMCO DNC-Max Web	Monitor
Server version 4.33.04	
Server navn: DNCSERVER56977	
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Password Logon	
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Copyright © CIMCO Integration 1992-2002. All Rights Reserved.	
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Type in the password, in this case "cimco".

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Click Logon.

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Port	Stat	15	Time File	_	-
Machine A	Disat	led			
Machine B	Disat	iled			
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RX TX RTS CTS DTR DSR XOff Error Transfer Copyright © CIMCO Integration 1992-2	File name: Current Line: Bytes Sent: Lines Received: Bytes Received: CPS/LPS: status	F:\CIMCO\Cimcoedit4\Sar 122 3.306 826/30	nples\Test.nc Program name: Elapsed Time: Time Remaining: Errors: Status:	0:00:04 0:00:06 0 Send manual	
Done					ocal intranet ///

Web Monitor Setup Finished.

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